

10 October 2025  
Dr. Dr/Ils-kr

UNBEDENKLICHKEITSERKLÄRUNG  
CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

eingetragen  
registered no.  
registré

65695 U 25

für  
for  
pour

AMPCO METAL Deutschland GmbH  
Wallensteinstraße 10 – 12  
82538 Geretsried  
Germany

Produkt  
Product  
Produit

AMPCO® M4

The product manufactured by the company mentioned above is a bronze alloy which is used for the for pressing tools for foodstuffs and medicinal pills.

It was examined by us according to the specific requirements of the technical guideline

Metals and alloys used in food contact materials and articles - A technical guide for manufacturers and regulators, 2nd edition 2024,

for the migration of certain elements.

The product is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, lastly modified by article 5 of the Regulation (EU) 2019/1381 of 20 June 2019, Official Journal of the European Union L 231/1 of 6 September 2019, article 3, 1. (a) and (b),

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuches (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 15. September 2021 (BGBl. I S. 4253; 2022 I S. 28), zuletzt geändert durch Artikel 11 des Gesetzes vom 6. Mai 2024 (BGBl. 2024 I Nr. 149), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 15 September 2021 (BGBl. I. p. 4253; 2022 I p.28), last amended by article 11 of the act of 6 May 2024 (BGBl. 2024 I no. 149), §§ 30 and 31).

The demands of the

Resolution CM/Res(2020)9 on the safety and quality of materials and articles for contact with food vom 07.10.2020, sections 3.1 and 3.3,

as well as of the complementary Technical guideline

Metals and alloys used in food contact materials and articles - A technical guide for manufacturers and regulators, 2nd edition 2024,

are observed by the product.

Thus, the bronze alloy **AMPCO® M4** according to the sample material submitted may be used safely for pressing tools for dry, moist, non-acidic and fatty foodstuffs with a pH value of > 4.5, as well as for medicinal pills and may stand in direct contact with them.


This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 60373 U 23 of 25 September 2023 in connection with a new evaluation of the product.

It has a validity of 2 years and consists of 3 pages.

Certification decision



staatlich anerkannter Sachverständiger  
zur Untersuchung der Gegenproben von  
Verpackungsmitteln aus Papier, Papp,  
Kunststoffen, Glas, Holzblech und  
sonstigen Metallverpackungen auf ihre  
lebensmittelrechtliche Unbedenklichkeit



(Behrendt)  
Officially certified  
and authorized food  
chemist

The translation of the above stamps is given on page 3.  
La traduction des estampilles est donnée en page 3.



**Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit**

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

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A file sample of the tested material is kept at the expert's office.  
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